

## S5255SS

### Torque Specifications (Nm)

Cylinder head bolts are torque to yield and must be replaced.

Head gasket is manufactured to OE specifications which do not anticipate excessive over-boring. Ensure adequate clearance around each cylinder bore prior to installation.

Stage	1	Bolts 1 - 10 (150mm) 30Nm
	2	Bolts 11 - 12 (90mm) 15Nm
	3	Bolts 1 - 12 +90°
	4	Bolts 1 - 12 +90°
	5	Bolt 13 (30mm) 25Nm
	6	Bolt 13 +30°

### Torque Sequence

